
TELESYNERGY® v3 AnthroCart

Setup Instructions

These instructions are provided to assist you in assembling the AnthroCarts that will be used for the TELESYNERGY® v3 Medical Consultation Workstation. If there are any questions regarding these instructions please call Ben Chapman (NIH/NCI) at (301) 496-6337.

1. **Take inventory.** You should have received and accounted for:
 - a. 1 - AnthroCart 72"
 - b. 1 - AnthroCart 24"
 - c. 1 - 72" Non-Recessed Shelf
 - d. 1 - 20" Extension Tubes (Set of 4)
 - e. 1 - 5" Extension Tubes (Set of 4)
 - f. 1 - SideRack 02
 - g. 1 - 6" Drawer
 - h. 1 - 3U Hanging Rack

2. All important instructions have been **highlighted in yellow**. Any instructions that do not apply to this particular implementation have been ~~crossed out in Red~~.

3. Assemble/Install the TELESYNERGY® v3 AnthroCart System in the following order for the most efficient setup:
 - a. 72" AnthroCart
 - b. 6" Drawer
 - c. 3U Hanging Rack
 - d. 20" Extension Tubes
 - e. 72" Non-Recessed Shelf with 5" Extension Tubes
 - f. SideRack
 - g. 24" AnthroCart

Hint:

Use the enclosed Hex Driver Bit (375-5003-00) and an electric drill to assemble the AnthroCarts. This will dramatically reduce the time it takes to assemble the carts, as well as reducing arm strain.



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72" Cart Assembled.

Note Hanging Rack on far-left of table, and 6" Drawer on far-right of table.

TELESYNERGY® v3 AnthroCart

Setup Instructions



Rear of 72" Cart – Assembled

TELESYNERGY® v3 AnthroCart

Setup Instructions



Detail View of Extension Tube Assembly

72" Wide AnthroCart

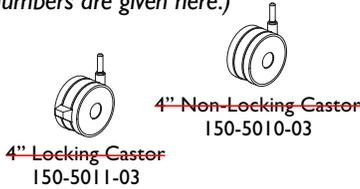
Assembly Instructions



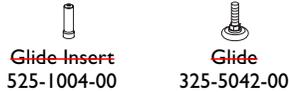
These Assembly Instructions are for the H31xx & H32xx.

Before beginning assembly of your 72" Wide AnthroCart, please take a moment to review the parts listed below to verify that your shipment is complete.

✓ Does your Cart have 4" Castors?*
(Such as an H31xx4. Your Castor Part Numbers are given here.)



✓ Does your Cart have Glides?*
(Such as an H31xxGL. Your Glide and Glide Insert Part Numbers are given here.)



To make the assembly of your 72" Wide AnthroCart even easier, we have included all of the required tools. The handy Hex Driver Bit can be used in your electric drill in place of the Hex Driver.

- Hex Driver $\frac{5}{32}$ " 375-5000-00
- Hex Driver Bit $\frac{5}{32}$ " 375-5003-00**
- 8 oz. Rubber Mallet 375-5022-00

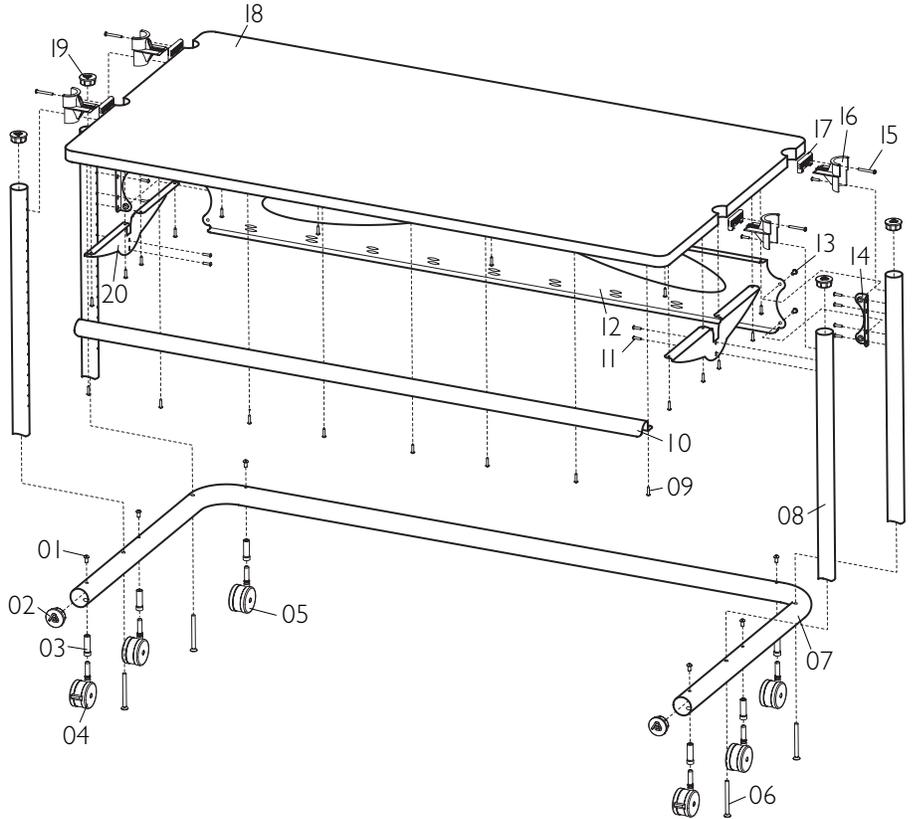
Enclosed Parts List

Detailed views of all Hardware are provided with each Assembly Step.

01 – Insert Screws	Qty. 6	325-5052-00
02– 1.75" Large End Caps	Qty. 2	175-5021-xx
03– Castor Inserts	Qty. 6	525-1000-00*
04– 2 $\frac{3}{8}$ " Locking Castors	Qty. 2	150-5003-03*
05– 2 $\frac{3}{8}$ " Non-Locking Castors	Qty. 4	150-5002-03*
06– Base Tube Screws	Qty. 4	325-5000-00
07– 72" Wide Base Tube	Qty. 1	(see below)
30" Deep Base Tube (H31xx)		125-5179-xx
36" Deep Base Tube (H32xx)		125-5180-xx
08– 23.875" Vertical Legs	Qty. 4	125-5020-xx
09– $\frac{3}{4}$ " Wood Screws	Qty. 21	325-5106-00
10– 68" Handle Lip	Qty. 1	225-5348-xx
11– Support Screws	Qty. 16	325-5010-00
12– 70" Wide Bridge Pan	Qty. 1	225-5342-xx

13– Bracket Screws	Qty. 4	325-5149-00
14– 4.75" Pan End Brackets	Qty. 2	225-5344-xx
15– Clamp Screws	Qty. 4	325-5086-00
16– Shelf Supports	Qty. 4	175-5060-xx
17– Shelf Clamps	Qty. 4	175-5059-xx
18– 72" Wide Shelf	Qty. 1	(see below)
30" Deep Shelf (H31xx)		100-6341-xx
36" Deep Shelf (H32xx)		100-6342-xx
19– 1.5" Small End Caps	Qty. 4	175-5020-xx
20– 18" Bridge Side Gussets	Qty. 2	225-5337-xx

All Screw quantities listed here are the minimum needed for your Cart assembly. There may be a few extra Screws included, which are not counted in the Parts List.



72" Wide AnthroCart

Assembly Instructions

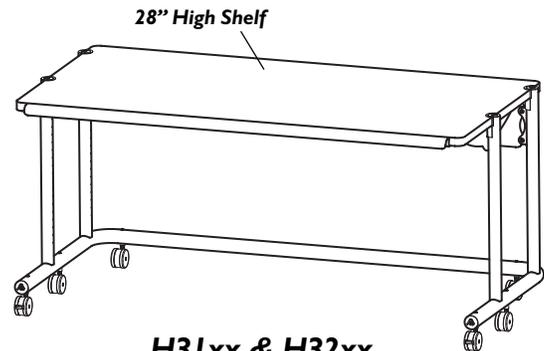
Questions? 1-800-325-3841

Step 1

These Instructions will cover both the H31xx & H32xx 72" Wide AnthroCart assembly. **Before proceeding, please review the Assembly Instructions of all Anthro Products you purchased and are planning to include in this installation.**

These instructions will place your Shelf 28" from the floor using the standard 2 3/8" Castors.

The approximate time to complete the assembly of your 72" Wide AnthroCart is 45 minutes.



H31xx & H32xx

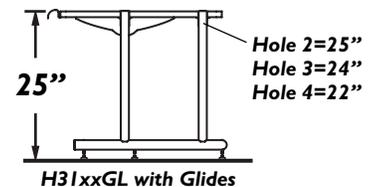
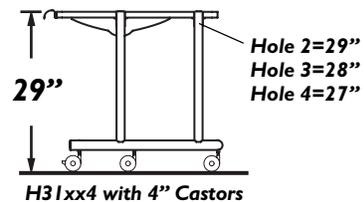
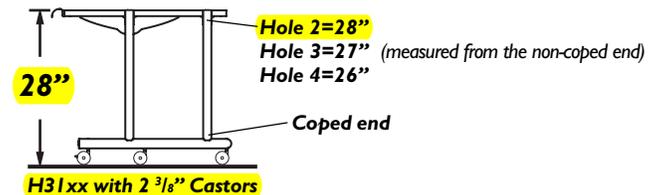
72" Wide AnthroCart shown with 2 3/8" Castors
Add 1" to overall height for 4" Castors
Subtract 3" from the overall height for Glides

Step 2

Determine the best height for your Shelf. **Generally, a 28" high work surface works well for most people and equipment.**

For a final Shelf height that is higher or lower than 28", refer to the illustration shown at right to determine which holes to attach your Shelf.

Your Shelf locations may be changed after your Cart has been completely assembled by repeating Steps 5 & 6.



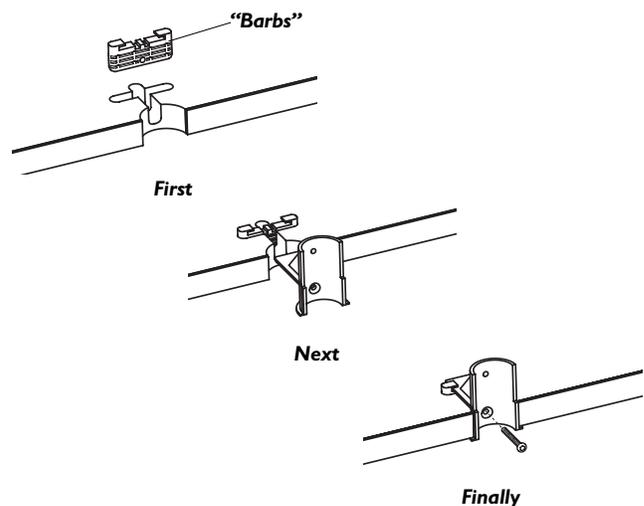
Step 3

Attach all four Shelf Supports to the Shelf.

Begin by first installing a Shelf Clamp into the Shelf notch. Be sure the pointed "Barbs" face towards the outer Shelf edge.

Next, slide a Shelf Support into the recesses of the Shelf Clamp and Shelf. Push in as far as possible.

Finally, secure with a Clamp Screw.

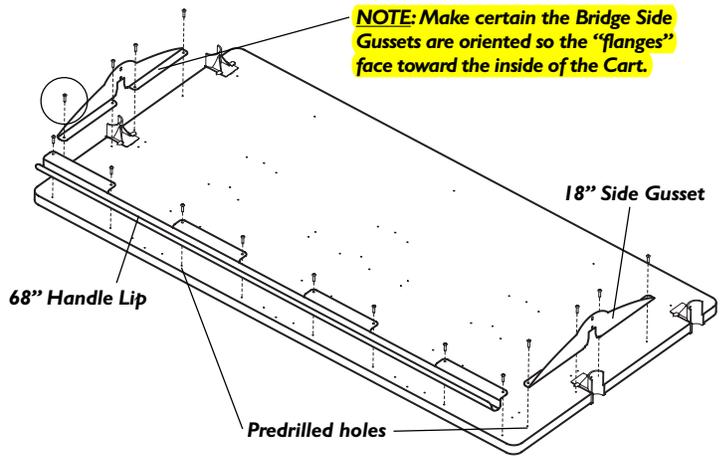


Clamp Screw
325-5086-00

Step 4

Position both Bridge Side Gussets onto the Shelf underside as shown. Align the predrilled holes on the underside of the Shelf with those on the Gussets and secure into place using a total of four Wood Screws per Gusset.

Next, place the 68" Lip onto the 'front' of the Shelf, aligning the predrilled Holes of the Lip with those on the 'front' of the Shelf. Secure the Lip using a total of eight Wood Screws.

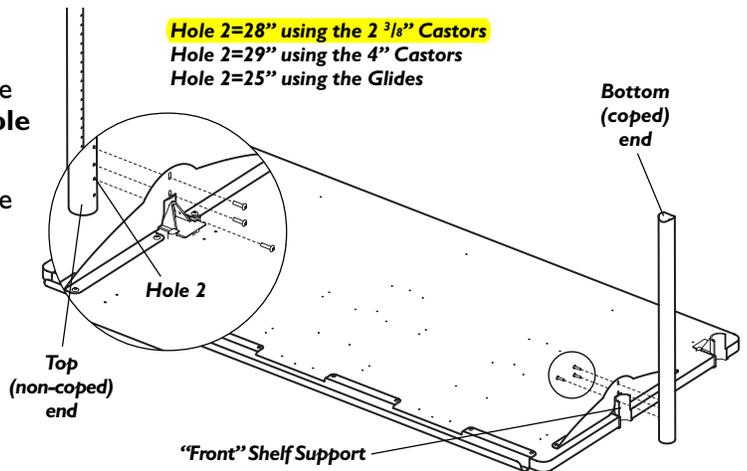


Step 5

Attach the "front" Vertical Legs by **loosely** installing one Support Screw through a "front" Shelf Support into **Hole 2** from the top (non-coped end) of a Leg.

Next, **loosely** install two Support Screws through a Side Gusset into a corresponding Leg.

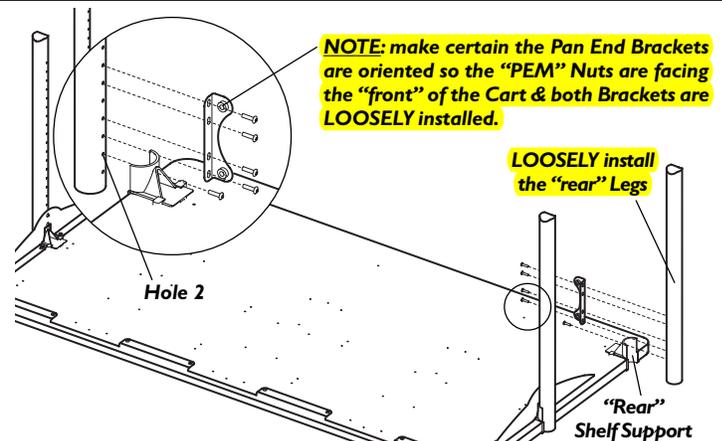
Repeat for remaining "front" Vertical Leg and Side Gusset.



Step 6

Attach the "rear" Vertical Legs by **loosely** installing one Support Screw through the "rear" Shelf Supports into Hole 2 of each Leg.

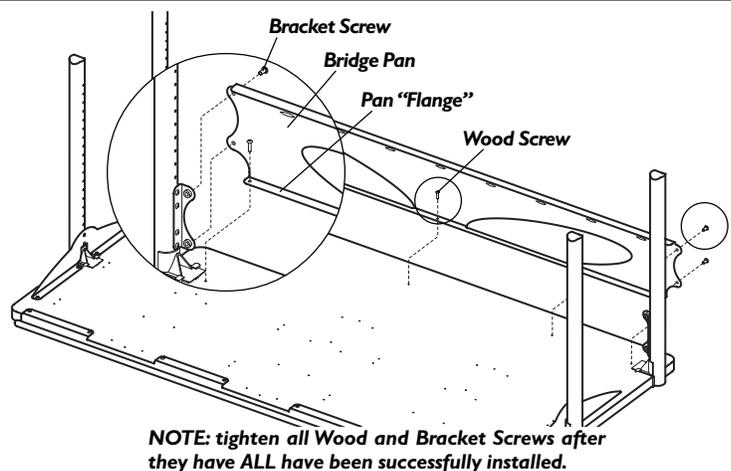
Next, position a Pan End Bracket against a "rear" Vertical Leg. Secure into place by **loosely** installing four Support Screws through the Bracket into **Holes 3, 4, 6 & 7** from the top of a "rear" Leg. Repeat for remaining Pan End Bracket.



Step 7

Place the Bridge Pan onto the Shelf between the "rear" Vertical Legs. Secure the Pan to the Shelf by first installing five Wood Screws through the Pan "flange" into the Shelf.

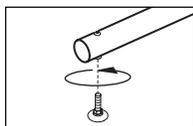
Next, insert a Bracket Screw from the "rear" of the Cart through the Pan and **carefully** thread into a Pan End Bracket. Finally, repeat for the remaining Bracket Screws and Pan End Bracket.



Step 8

Install all six Castor Inserts into the Base Tube and secure with one Castor Screw per Insert.

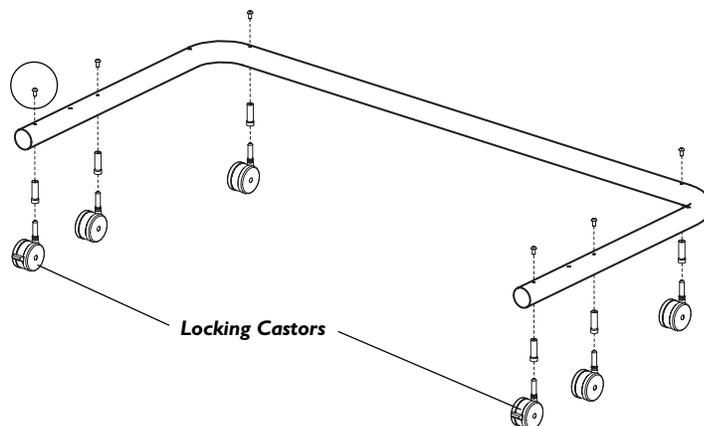
Push the Castors, (locking ones in front) into the Castor Inserts.



GLIDES ONLY
Thread each Glide
into the Glide Inserts



Insert Screw
(small pink patch on end)
325-5052-00



Locking Castors

Step 9

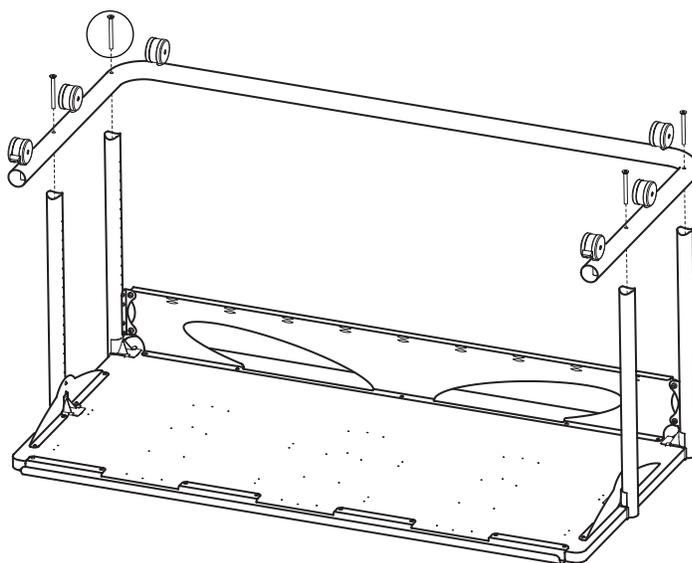
Place the Base Tube Assembly (from Step 8) onto the Vertical Legs of the Shelf Assembly (from Step 7).

Attach the Base Tube to the Legs using a total of four Base Tube Screws.

TIGHTEN ALL SCREWS.



Base Tube Screw
325-5000-00



Step 10

Carefully, rotate your Cart over onto the Castors.

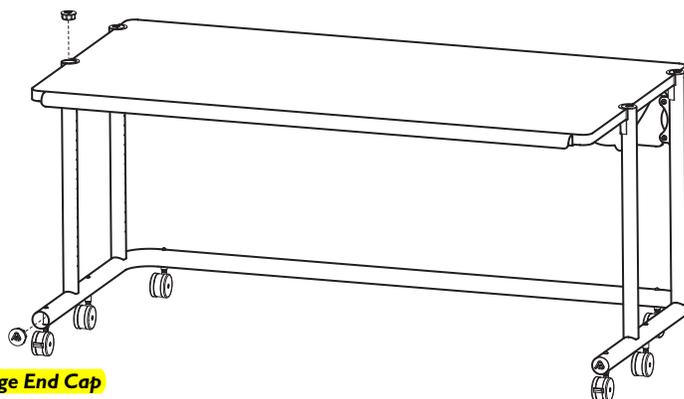
Pop the ~~1.5" Small End Caps~~ into the Vertical Legs and the ~~1.75" Large End Caps~~ into the Base Tube.

Congratulations! Your assembly is complete.

Please return the enclosed Registration Card to receive our product updates, new catalogs, and sale flyers.

Thank you for choosing Anthro!

~~1.5" Small End Cap~~



~~1.75" Large End Cap~~

Questions?



300-5141-00

1-800-325-3841

Anthro® 6" Hanging Drawer

Assembly Instructions



These Assembly Instructions are for the 275xx.

Before beginning assembly of your Anthro 6" Hanging Drawer, please take a moment to review the parts listed to verify that your shipment is complete.

It may be helpful to review the Assembly Instructions of all Anthro Products you purchased and are planning to include in this installation - prior to beginning this assembly.

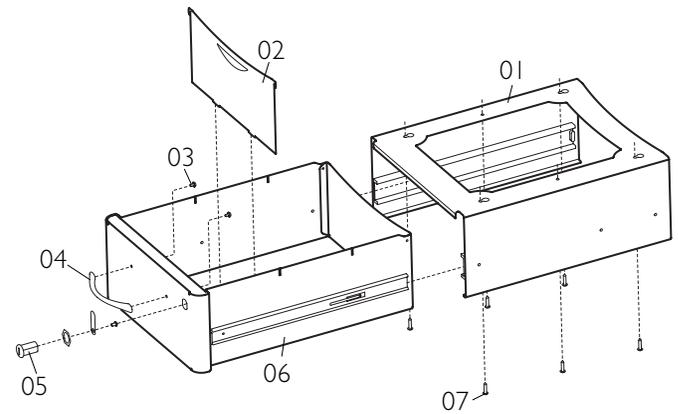
An Electric Drill & 1/8" Drill Bit are required for this assembly procedure. The approximate time to complete this assembly is 20 minutes.

SAVE THESE INSTRUCTIONS!

Enclosed Parts List

01- 6" Hanging Drawer Housing	Qty. 1	225-5473-xx
02- 6" Hanging Drawer Divider	Qty. 1	225-5475-xx
03- M4 x 8mm Philips Screws	Qty. 2	325-A129-18-01-00
04- Drawer Pull (DP 10B)	Qty. 1	175-A138-10-01-03
05- AV Lock Assembly	Qty. 1	325-5074-00

Questions? 1-800-325-3841



06- 6" Hanging Drawer Body	Qty. 1	225-5474-xx
07- 3/4" Wood Screws (2 extras)	Qty. 6	325-5106-00
Drill Template (not shown)	Qty. 1	300-5140-00

A 5/32" Anthro Hex Driver & Philips Screw Driver (**not included**) will be needed for this assembly procedure.

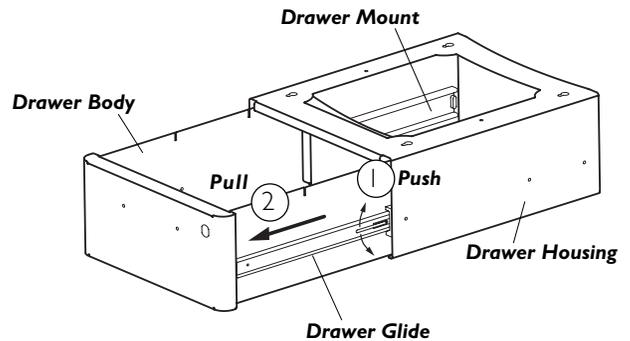
Step 1

Remove the Drawer Body from the Drawer Housing.

Begin by initially pulling the Drawer Body out as far as it will extend.

Next, push (and hold down) both Levers (located on the Drawer Glides - installed by Anthro).

Finally, pull the Drawer Body out completely, away from the Drawer Housing.

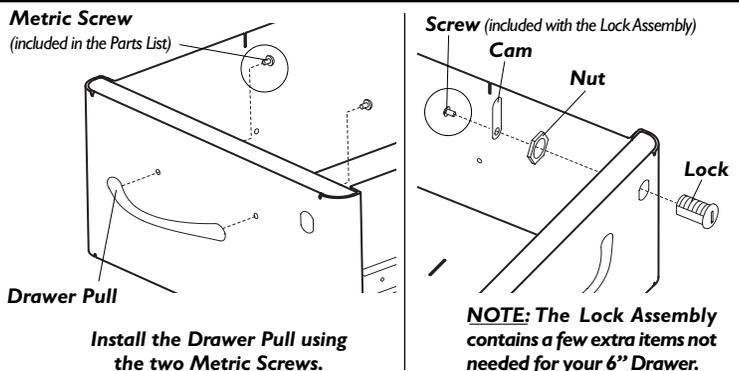


Step 2 (requires a Philips Screw Driver)

Position the Drawer Pull against the front of the Body and secure into place using the two M4 x 8mm Philips Screws.

Next, disassemble the Lock Assembly and insert the Lock through the front of the Drawer. Tighten into place using the Nut (provided with the Lock Assembly).

Finally, install the Cam to the Lock using the Screw (both provided with the Lock Assembly).



Step 3 (requires an Electric Drill & 1/8" Drill Bit)

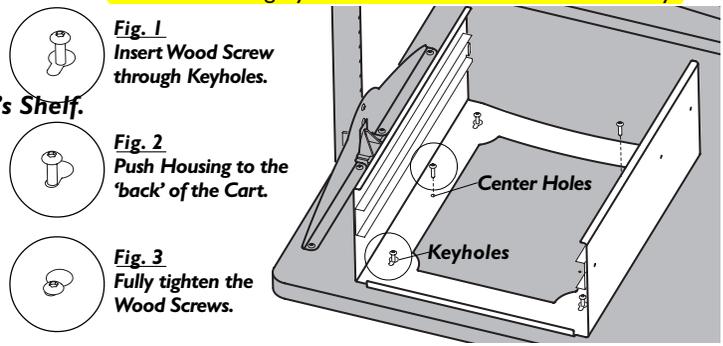
Determine the location for your 6" Hanging Drawer on your assembled AnthroCart (far right-hand side of table).

Refer to the Drill Template Instructions on drilling your Cart's Shelf.

Once your Holes have been drilled and the four Wood Screws partially installed, position the four Keyholes (located on the Drawer Housing) 'around' the four partially installed Wood Screws (fig. 1). Next, push the Housing towards the 'rear' of your Cart (fig 2). Then, fully tighten the four partially installed Wood Screws (fig. 3).

Finally, install the remaining two Wood Screws into the center Holes.

Items shown in gray are not included with this Accessory.



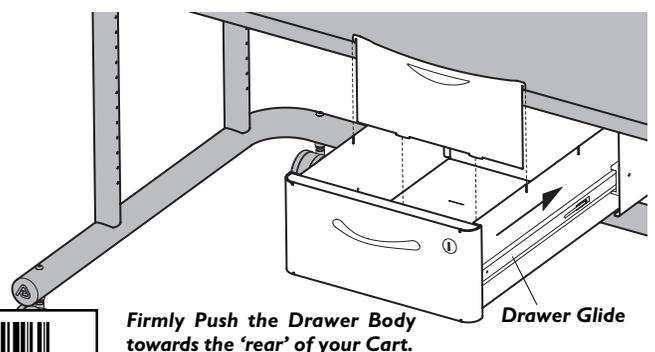
Step 4

Carefully, rotate your AnthroCart back over onto the Castors.

Reinstall the Drawer Body to the Housing by aligning the Drawer Glides (located on the Body) with the Drawer Mounts (located on the Housing). Then firmly push the Drawer Body all the way to the 'rear' of your Cart.

The Drawer Divider Can be installed into the provided Slots on the Body (if needed).

Congratulations! Your assembly is complete.



Firmly Push the Drawer Body towards the 'rear' of your Cart.



Hanging Rack

Assembly Instructions



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Hello! Thank you for choosing Anthro.

Before beginning installation of your Hanging Rack, please take a moment to review the parts listed to verify that your shipment is complete.

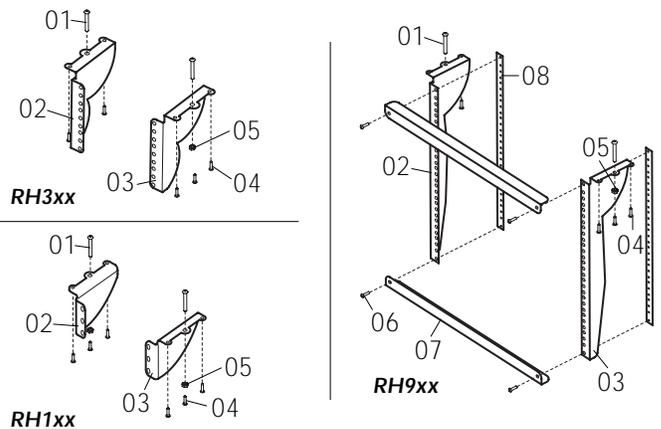
The AnthroCart (shown shaded) is not included with this accessory. **An electric drill with a 1/8" & 1/4" drill bits (both not provided) will be required for this assembly.**

It may be helpful to review the assembly instructions of all Anthro products you purchased and are planning to include in this installation.

SAVE THESE INSTRUCTIONS!

Component list for part #'s RH1xx, RH3xx & RH9xx.

01-Button Head Cap Screw	Qty. 2	325-5034-00
02-Hanging Rack Side-Left	Qty. 1	(see below)
(RH1xx)		225-5803-xx
(RH3xx)		225-5409-xx
(RH9xx)		225-5411-xx
03-Hanging Rack Side-Right	Qty. 1	(see below & right)
(RH1xx)		225-5802-xx



Questions? 1-800-325-3841

(RH3xx)		225-5408-xx
(RH9xx)		225-5410-xx
04- Wood Screws	Qty. 6	325-5106-00
05- Keps Nut	Qty. 2	325-5130-03
06- Truss Head Screw	Qty. 4	325-5012-00*
07- Rack Angle	Qty. 2	225-5094-xx*
08- 17.375" Tapped Strips	Qty. 2	225-5090-03*

~~Step 1~~ **RH9xx only**

RH1xx & RH3xx go directly to Step 4.

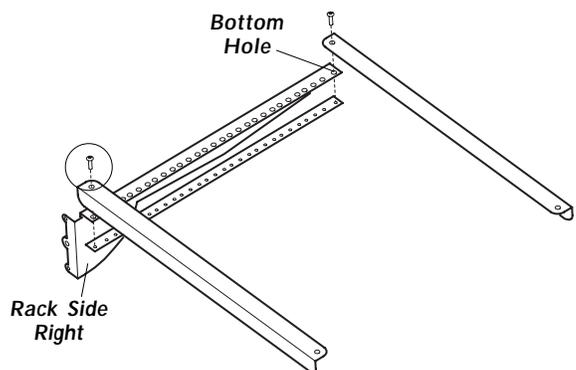
Begin by aligning the openings of a Tapped Strip with those of the Rack Side-Right.

Position a Rack Angle with the bottom hole of both the Rack Side and Tapped Strip, and loosely secure using a Truss Head Screw. NOTE: Be careful not to cross thread the Screw.

Repeat for remaining Rack Angle.



(#10-32X.75") Truss Head Screw
325-5012-00



~~Step 2~~ **RH9xx only**

Align the openings of the remaining Tapped Strip with those of the Rack Side-Left.

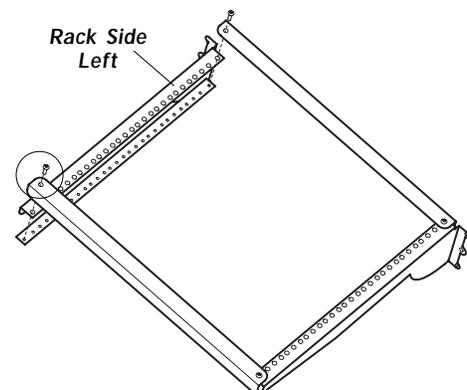
Loosely secure the Rack Angles to the Rack Side-Left using one Truss Head Screw per Rack Angle.

NOTE: Be careful not to cross thread the Screw.

Finally, tighten all Screws.



(#10-32X.75") Truss Head Screw
325-5012-00



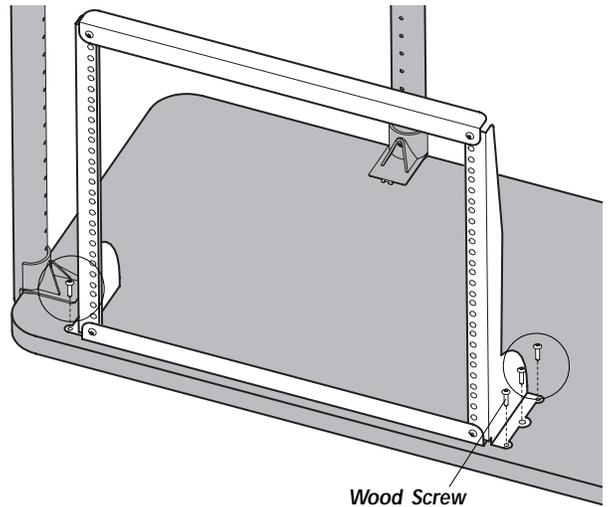
Step 3a - RH9xx only

For installation of the Rack Hanging 9 Unit to be used with equipment UNDER 50 lbs.

1. Carefully rotate your Cart upside down.
2. Hold the assembled Rack against the underside of your Shelf and mark the six hole locations.
3. Carefully drill all six holes using a 1/8" drill bit (approximately 3/4" deep).

TIP: Place a small amount of masking tape at 3/4" on your drill bit.

4. Place the Rack back onto the Shelf. Align the six holes on the Rack Sides with the recently drilled holes.
5. Secure the Rack using six 3/4" Wood Screws.

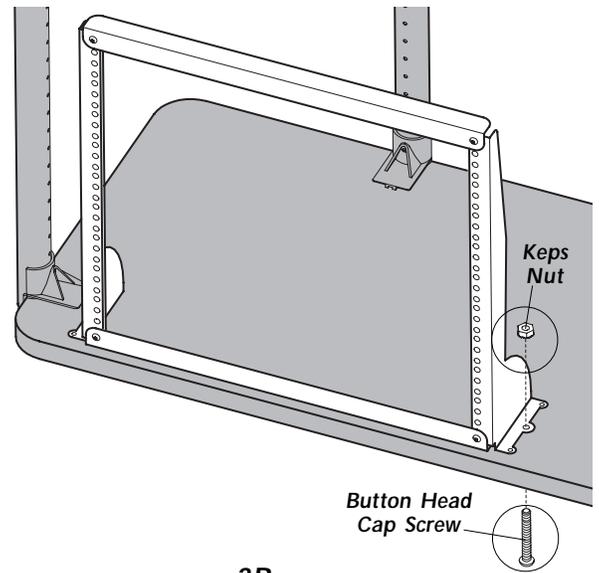


3A

Step 3b - RH9xx only

For installation of the Rack Hanging 9 Unit to be used with equipment OVER 50 lbs.

1. Carefully rotate your Cart upside down.
2. Hold the assembled Rack against the underside of your Shelf and mark the two large hole locations (one per Rack Side).
3. Carefully drill both holes completely through using a 1/8" drill bit.
4. From the laminated side of your Shelf, drill the two Holes back through using a 1/4" drill bit.
5. Place the Rack back onto the Shelf. Align the two large holes on the Rack Sides with the recently drilled holes.
6. Secure the Rack using two Button Head Cap Screws and Keps Nuts.



3B

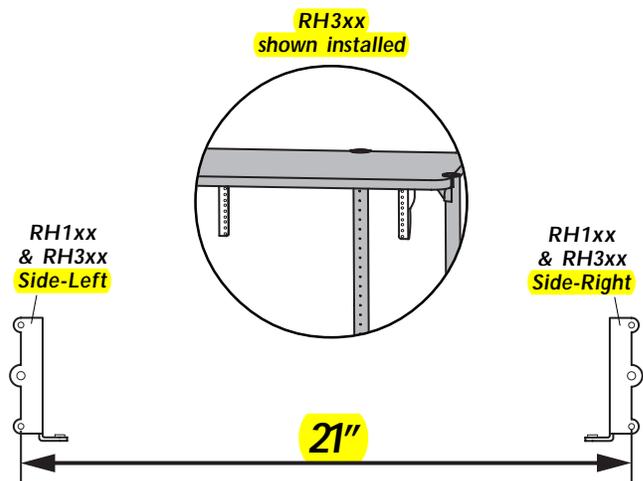
Step 4 - RH1xx & RH3xx only

The installation of the RH1xx & RH3xx is identical to that of the RH9xx. One significant difference is that you will need to measure the pilot hole locations versus just placing the assembled Rack against the Shelf underside.

1. Carefully rotate your Cart upside down.
2. Hold either Rack Side against the underside of your Shelf and mark the hole locations.
3. Place the remaining Rack Side 21" from the first and mark the hole locations. *NOTE: Make certain to align the Rack Sides with each other.*
3. Drill the holes as described in Steps 3a & 3b.
4. Install both Rack Sides to the weight guidelines described in Steps 3a & 3b.

For your convenience we have included a drill template to aid you in this assembly

Congratulations! Your assembly is complete.



Questions?



1-800-325-3841

Extension Tubes

Assembly Instructions



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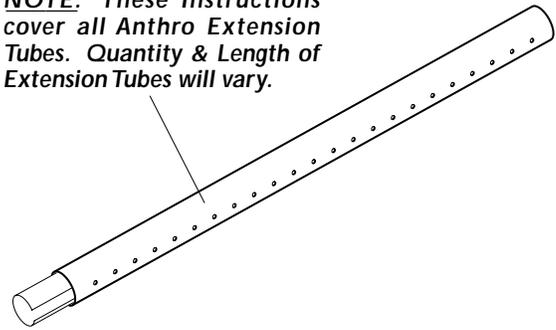
Hello! Thank you for choosing Anthro.

Before beginning installation of your Extension Tubes, please take a moment to review the parts listed to verify that your shipment is complete. **The 72" AnthroCart (shown shaded & purchased separately) must be completely assembled prior to your Extension Tubes.**

IMPORTANT SAFETY NOTICE: The split sleeves contain some sharp edges, please handle with care!

SAVE THESE INSTRUCTIONS!

NOTE: These Instructions cover all Anthro Extension Tubes. Quantity & Length of Extension Tubes will vary.



Questions? 1-800-325-3841

Component list

Extension Tube Assembly Quantity *Varies*
Wax Stick (not shown) Qty. 1 175-5034-00

A Standard Flat Head Screwdriver (not included), may be needed for this assembly procedure.

Step 1

If you are installing your Extension Tubes to an assembled AnthroCart, begin by removing the Small End Caps with a Standard Flat Head Screwdriver. (There is a small notch on the End Cap for easy removal).

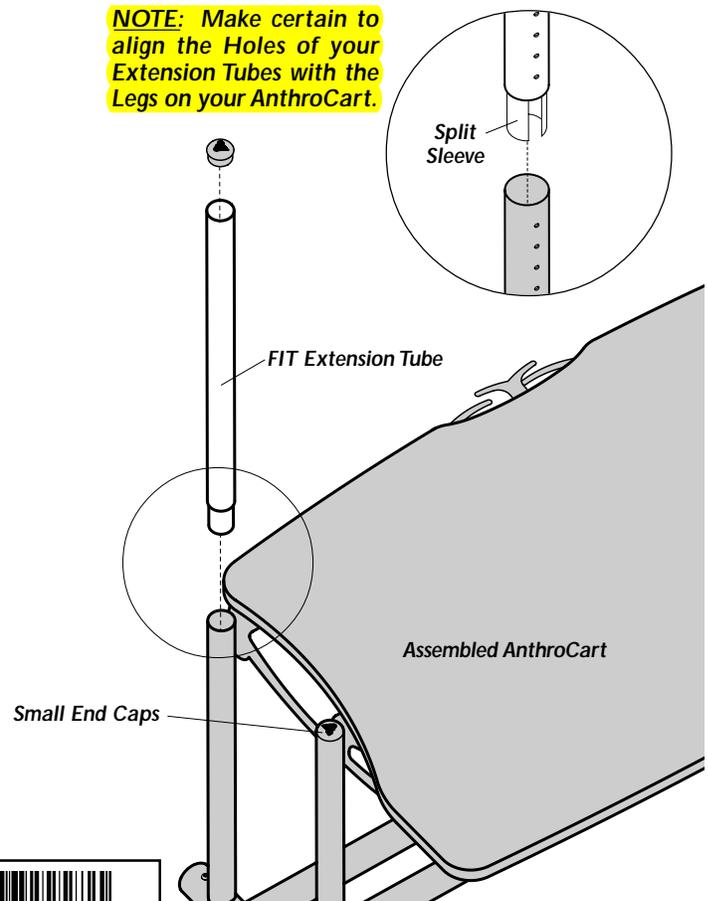
Next, take the small blue wax stick from the box and rub it on the Split Sleeve of each Extension Tube. This greatly eases the tube insertion process.

Align up the holes of an Extension Tube with a Leg, then insert the Extension Tube into the Leg.

Repeat for remaining Extension Tubes as necessary.

Congratulations! Your assembly is complete.

NOTE: Make certain to align the Holes of your Extension Tubes with the Legs on your AnthroCart.



Anthro® 72" Wide Additional Shelf

Assembly Instructions



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These Assembly Instructions will cover all Anthro 72" Wide Additional Shelves for Carts with 4 Legs.

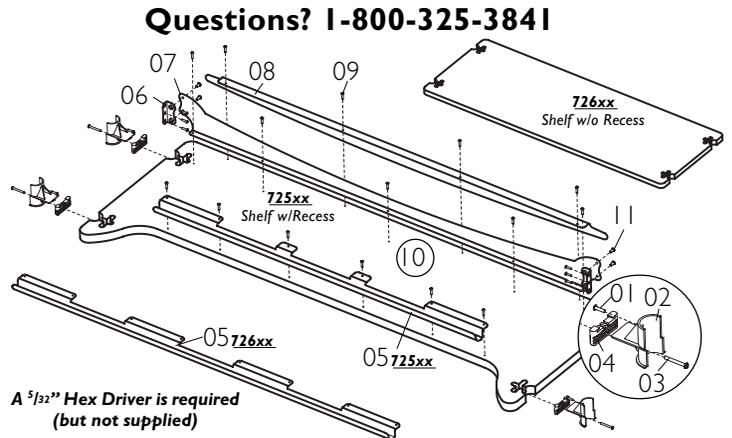
Please take a moment to review the parts listed to verify that your shipment is complete. It may be helpful to review the Assembly Instructions of all Anthro Products you purchased and are planning to include in this installation.

NOTE: If you are installing this accessory during initial assembly of your Anthro Cart, position the Additional Shelf in the desired location before you attach the Base Tube. The approximate time to complete this assembly is 15 minutes.

SAVE THESE INSTRUCTIONS!

Enclosed Parts List

01- Support Screws	Qty. 10	325-5010-00	07- 70"W 4"H Bridge Pan	Qty. 1	225-5340-xx
02- Shelf Supports	Qty. 4	175-5060-xx	08- 66" Back Lip	Qty. 1	225-5345-xx
03- Clamp Screws	Qty. 4	325-5086-00	09- 3/4" Wood Screws (725xx)	Qty. 15	325-5106-00
04- Shelf Clamps	Qty. 4	175-5059-xx	3/4" Wood Screws (726xx)	Qty. 17	325-5106-00
05- Handle Lip	Qty. 1	(see below)	10- 72" Wide Additional Shelf	Qty. 1	(see below)
56" Handle Lip (725xx)		225-5347-xx	21" Deep w/Recess (725xx)		100-6339-xx
68" Handle Lip (726xx)		225-5348-xx	21" Deep w/o Recess (726xx)		100-6340-xx
06- 2.75" Pan End Brackets	Qty. 2	225-5343-xx	11- 1/4-20 X .375" Bracket Screws	Qty. 4	325-5149-00



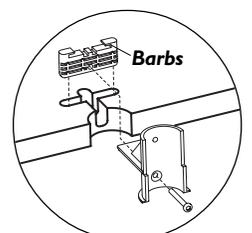
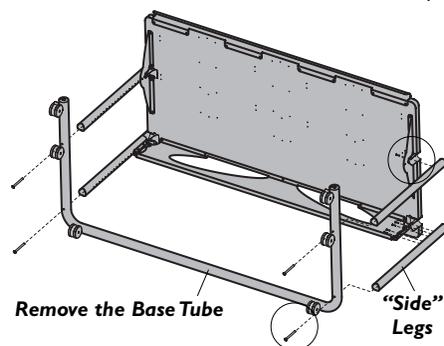
Step 1

For Assembled Anthro Carts: ~~carefully rotate your Cart over and remove the Base Tube and two of the Legs on one "Side" of your Cart.~~

For Un-Assembled Anthro Carts: ~~only one pair of "Side" Legs should be installed at this point, refer to your Cart's assembly instructions.~~

Next, insert the Shelf Clamps into the Shelf Notches. Fully slide in the Shelf Supports and secure each with a Clamp Screw.

Cart shown shaded is not included with this Accessory.

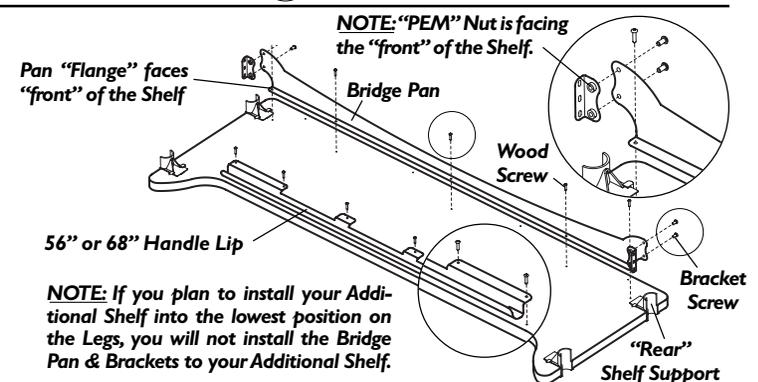


NOTE: Barbs must face the outer Shelf edge.

Step 2

Place the Bridge Pan onto the Shelf between the "rear" Shelf Supports. Secure the Pan by installing five Wood Screws through the Pan "flange" into the Shelf. Next, insert a Bracket Screw from the "rear" of the Shelf through the Pan and carefully thread into a Pan End Bracket. Repeat for the remaining Bracket Screws and Pan End Bracket.

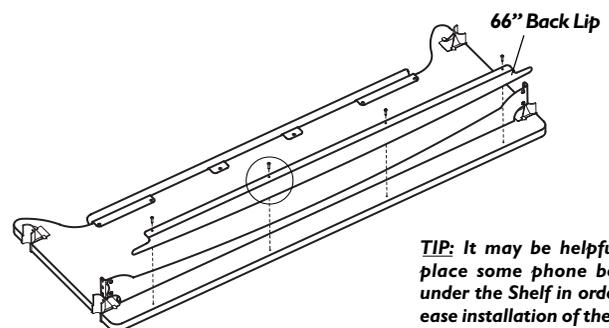
Finally, place the Handle Lip onto the "front" of the Shelf and secure using (six-725xx or eight-726xx) Wood Screws.



Step 3

Position the 66" Back Lip onto the 'rear' of your Additional Shelf and align the four predrilled Holes on the Shelf with those on the Lip.

Secure into place using four Wood Screws.



TIP: It may be helpful to place some phone books under the Shelf in order to ease installation of the Lip.

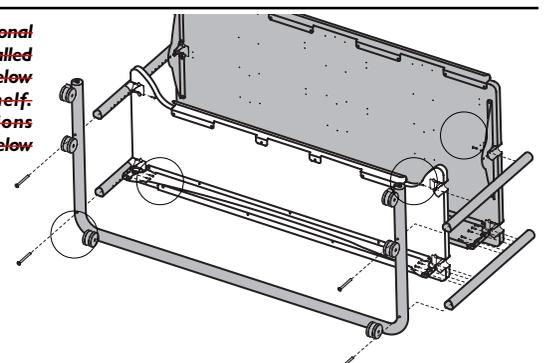
Step 4

For Assembled Anthro Carts: attach the Additional Shelf to all four 5" Extension Tubes, and attach the Additional Shelf to the top of the 72" Cart.

Finally, rotate your Cart back onto the Castors.

For Un-Assembled Anthro Carts: loosely attach the Additional Shelf to the "Side" Legs using the Support Screws, then continue with your initial Cart assembly.

NOTE: your Additional Shelf may be installed either above or below any existing Shelf. These Instructions show installation below the Large Shelf.



Congratulations! Your assembly is complete.



SideRack 02'

Assembly Instructions



Hello! Thank you for choosing Anthro.

These Assembly Instructions are for the SideRack. Before beginning this assembly, please take a moment to review the parts listed below to verify that your shipment is complete.

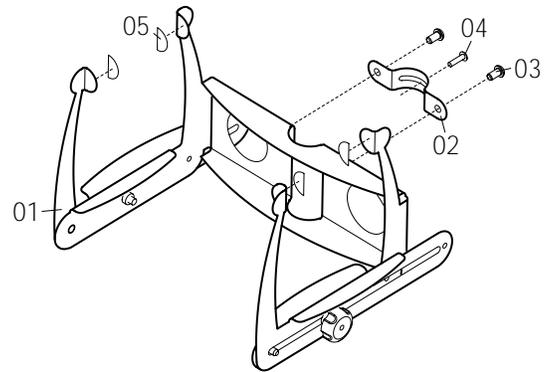
The AnthroCart (shown shaded) is not included with this accessory. A 5/32" Anthro Hex Driver (not provided) will be required for this assembly.

SAVE THESE INSTRUCTIONS!

Component list for part #'s 345xx & 507xx.

01–SideRack Assembly	Qty. 1	625-5XXX-xx
02– Crosslet Bracket.....	Qty. 1	225-5328-xx
03– (1/4-20 X .5") Bracket Screws .	Qty. 2	325-5003-00

04– Support Screw	Qty. 1	325-5010-00
05– Adhesive Pads	Qty. 4	175-5148-00

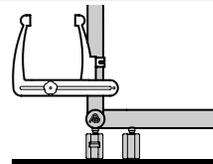


Questions? 1-800-325-3841

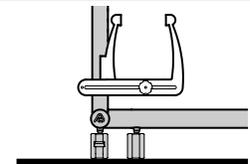
Step 1

Your SideRack may be mounted to just about any open hole along the Legs of an assembled AnthroCart.

Begin by deciding on either ~~Inside~~ or **Outside mounting** of your SideRack.



Front View of an **OUTSIDE** Mounted SideRack installed on an AnthroCart



Front View of an **INSIDE** Mounted SideRack installed on an AnthroCart

Step 2

Outside Mounting ONLY. loosely install the Crosslet Bracket to a Vertical Leg using the Support Screw.

NOTE: Inside Mounting does not use the Support Screw.

Align the SideRack Assembly with the two holes on the Crosslet Bracket. Loosely secure the SideRack Assembly using two Bracket Screws.

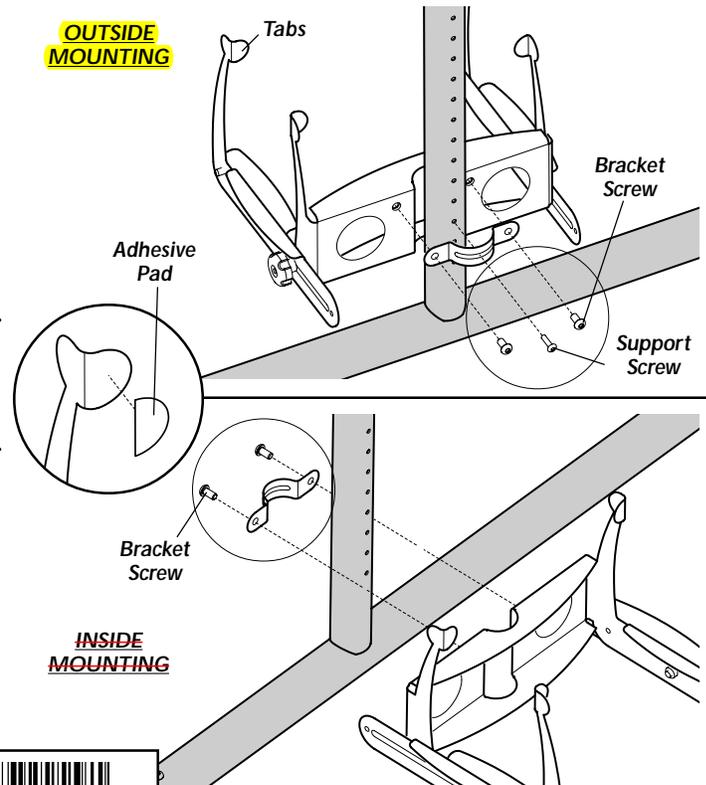
Align the SideRack into its final position, then tighten all Screws.

Finally, install the Adhesive Pads onto the tabs of the Brackets.

To install a CPU into your SideRack:

1. Loosen the Knobs to allow the Outside Brackets to slide freely.
2. Position the tabs to best fit your CPU.
3. Place your CPU into the SideRack.
4. Once your CPU is in place, fully tighten both Knobs.

Congratulations! Your assembly is complete.



24" Wide AnthroCart

Assembly Instructions



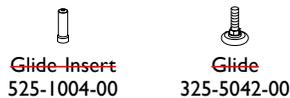
These Assembly Instructions are for the PC03xx, PC09xx, GT03xx, & GT09xx.

Before beginning assembly of your 24" Wide AnthroCart, please take a moment to review the parts listed below to verify that your shipment is complete.

~~Does your Cart have 4" Casters?*~~
(Such as a PC03xx4. Your Caster Part Numbers are given here.)



~~Does your Cart have Glides?*~~
(Such as a PC03xxGL. Your Glide and Glide Insert Part Numbers are given here.)



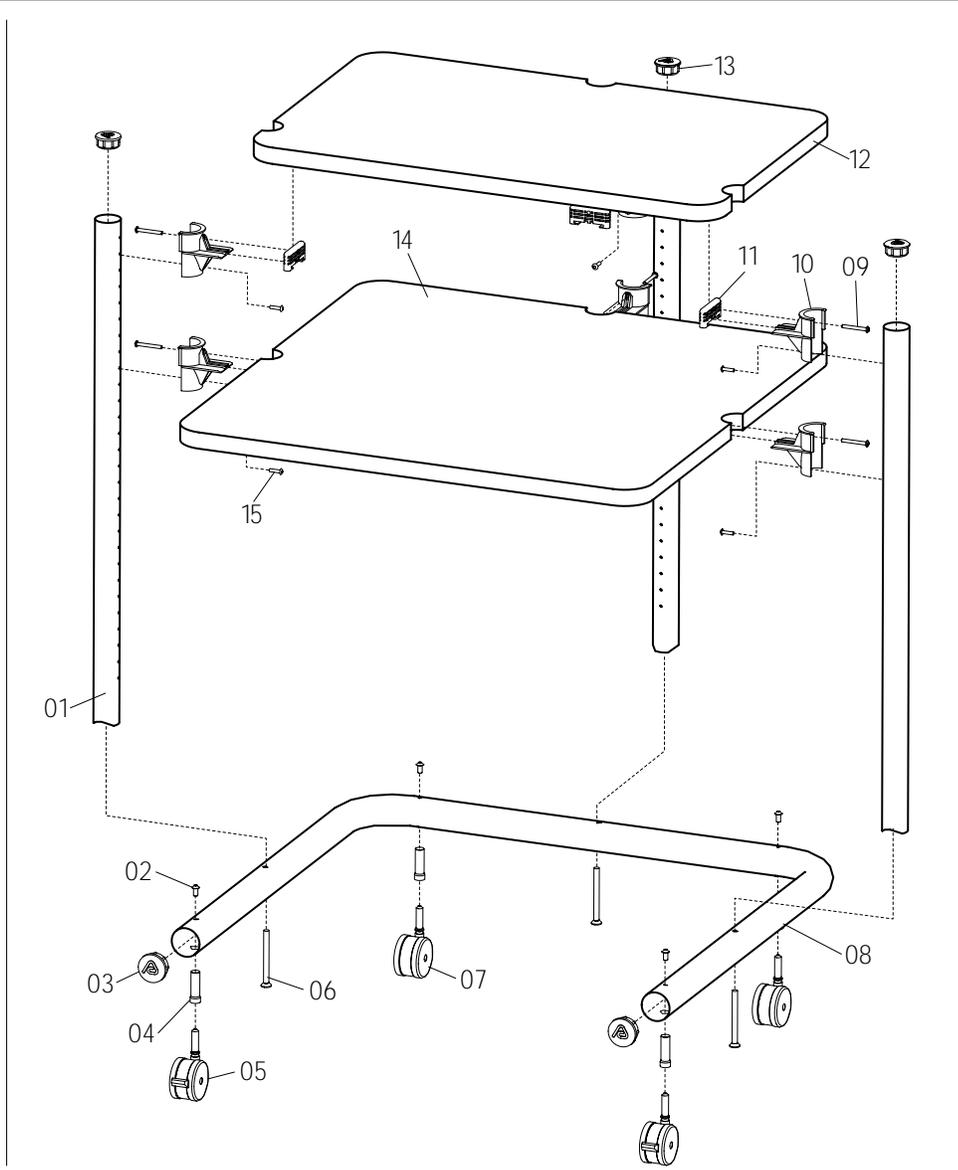
To make the assembly of your 24" Wide AnthroCart even easier, we have included all of the required tools. The handy Hex Driver Bit can be used in your electric drill in place of the Hex Driver.

Hex Driver $\frac{5}{32}$ " 375-5000-00

Hex Driver Bit $\frac{5}{32}$ " 375-5003-00

Enclosed Parts List

Detailed views of all Hardware is provided with each Assembly Step.



01 – Vertical Legs	Qty. 3	(see below)
30.875" Vertical Legs (PC03xx/PC09xx)	125-5015-xx	
23.875" Vertical Legs (GT03xx/GT09xx)	125-5020-xx	
02 – Insert Screws	Qty. 4	325-5052-00
03 – 1.75" Large End Caps	Qty. 2	175-5021-xx
04 – Caster Inserts	Qty. 4	525-1000-00*
05 – 2 $\frac{3}{8}$ " Locking Casters	Qty. 2	150-5003-00*
06 – Base Tube Screws	Qty. 3	325-5000-00
07 – 2 $\frac{3}{8}$ " Non-Locking Casters	Qty. 2	150-5002-00*
08 – 24" Wide Base Tube	Qty. 1	(see below)
30" Deep Base Tube (PC03xx/GT03xx)	125-5005-xx	
36" Deep Base Tube (PC09xx/GT09xx)	125-5000-xx	
09 – Clamp Screw	Qty. 6	325-5086-00

10 – Shelf Support	Qty. 6	175-5060-xx
11 – Shelf Clamp	Qty. 6	175-5059-xx
12 – 24" Wide Small Shelf	Qty. 1	(see below)
18" Deep Small Shelf (PC03xx/GT03xx)	100-6006-xx	
21" Deep Small Shelf (PC09xx/GT09xx)	100-6002-xx	
13 – 1.5" Small End Caps	Qty. 3	175-5020-xx
14 – 24" Wide Large Shelf	Qty. 1	(see below)
30" Deep Large Shelf (PC03xx/GT03xx)	100-6004-xx	
36" Deep Large Shelf (PC09xx/GT09xx)	100-6000-xx	
15 – Support Screws	Qty. 6	325-5010-00

All Fastener quantities listed here are the minimum needed for your Cart assembly. There may be a few extra Fasteners included, which are not counted in the Parts List.

24" Wide AnthroCart

Assembly Instructions

Questions? 1-800-325-3841

Step 1

Before proceeding, please review the Assembly Instructions of all Anthro Products you purchased and are planning to include in this installation.

Decide on the Shelf configuration for your 24" Wide AnthroCart. Although, you can place your Shelves almost anywhere on the Vertical Legs, the illustrations shown at right work best for most people, equipment and applications.



PC03xx & PC09xx
Typically have the Large Shelf installed BELOW the Small Shelf



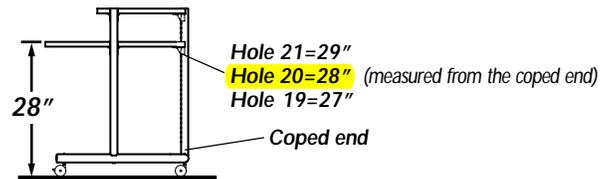
GT03xx & GT09xx
Typically have the Large Shelf installed ABOVE the Small Shelf

Step 2

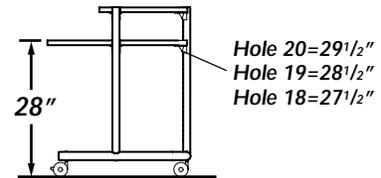
Determine the best height for your Large Shelf. Generally, a 28" high work surface works well for most people and equipment.

For a final Large Shelf height that is higher or lower than 28", refer to the illustration shown at right to determine which hole to attach your Large Shelf.

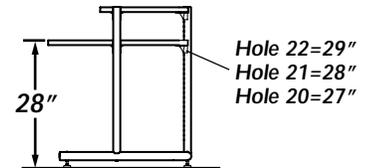
NOTE: These instructions will place your Large Shelf 28" from the floor using the standard 2 3/8" Casters.



PC03xx with 2 3/8" Casters shown

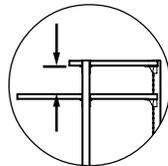


PC03xx4 with 4" Casters shown



PC03xxGL with Glides shown

REMINDER: You may want to measure your equipment to make sure it fits between the Large and Small Shelves.

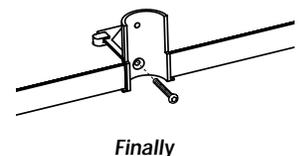
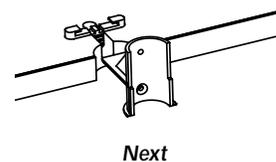
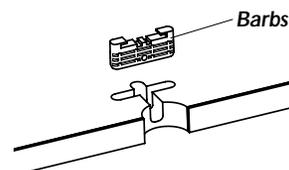


Step 3

Attach three Shelf Supports to each Shelf. Begin by first installing a Shelf Clamp into the Shelf notch. Be sure the pointed barbs face towards the outer Shelf edge.

Next, slide a Shelf Support into the recesses of the Shelf Clamp and Shelf. Push in as far as possible.

Finally, secure with a Clamp Screw.

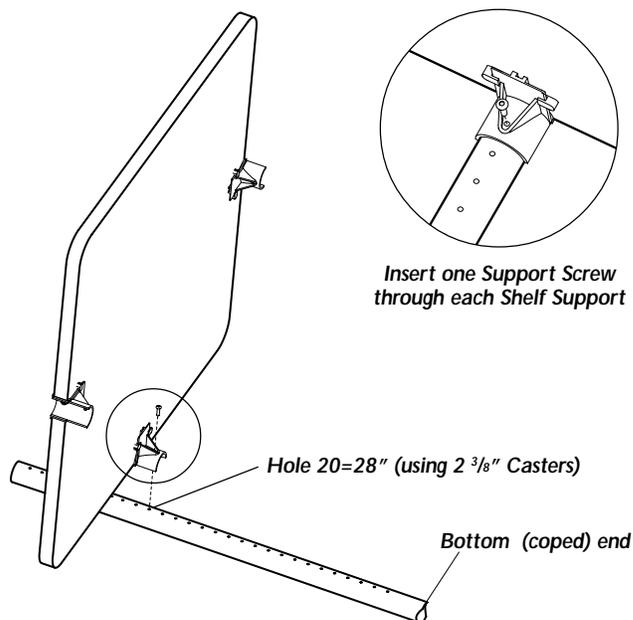


Clamp Screw
325-5086-00

Step 4

Loosely attach the Large Shelf to Hole 20 from the bottom (coped end) of one Vertical Leg using one Support Screw.

NOTE: This will place your Large Shelf 28" from the floor using the standard 2 3/8" Casters.

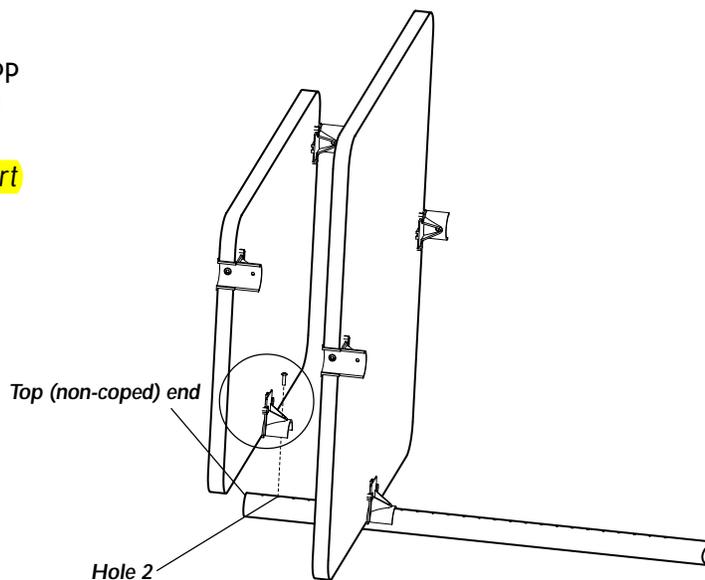


Support Screw
325-5010-00

Step 5

Loosely attach the Small Shelf to Hole 2 from the top (non-coped end) of the Vertical Leg Assembly (from Step 4) using one Support Screw.

NOTE: Handle the Shelf Assembly carefully until the Cart is fully assembled.

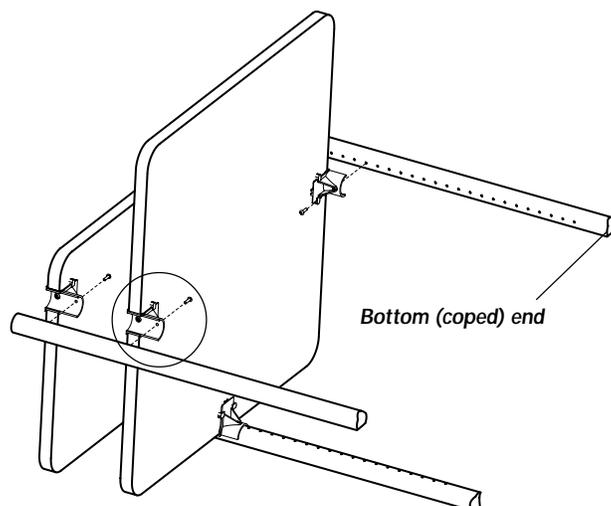


Support Screw
325-5010-00

Step 6

Loosely attach the 2nd and 3rd Vertical Legs to the Shelf Assembly (from Step 5) using one Support Screw per Shelf Support.

TIP: Use the holes in the Vertical Legs as a ruler to ensure that your Support Screws are installed into the correct holes.



Support Screw
325-5010-00

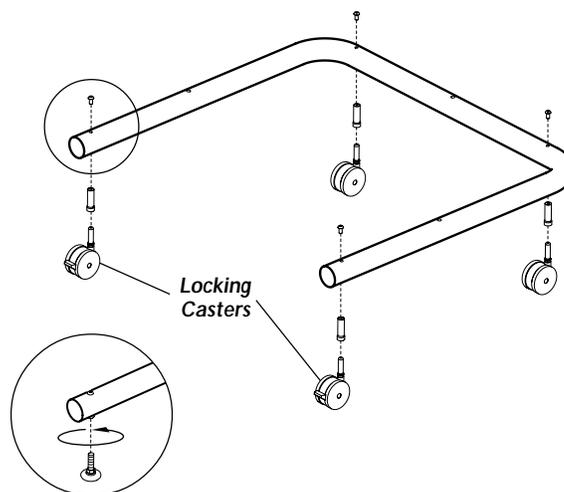
Step 7

Install all four Caster Inserts into the Base Tube and secure with one Caster Screw per Insert.

Push the Casters, (locking ones in front) into the Caster Inserts. This is a friction fit and will require some effort. You may find it helpful to tap the bottom of the caster with the rubber mallet provided.



Caster Screw
(small pink patch on end)
325-5052-00



GLIDES ONLY
~~Thread each Glide~~
into the Glide Inserts

Step 8

Carefully, rotate the Shelf Assembly (from Step 6), upside down as shown.

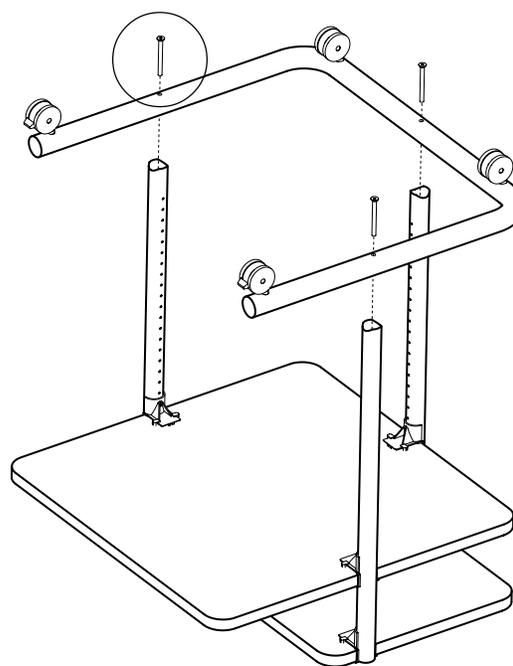
Place the Base Tube Assembly (from Step 7) onto the Vertical Legs of the Shelf Assembly.

Attach the Base Tube to each Leg using a total of three Base Tube Screws.

Tighten all Support, Caster, and Base Tube Screws.



Base Tube Screw
325-5000-00



Step 9

Rotate your Cart over onto the Casters.

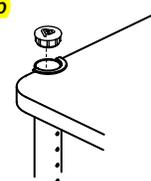
Pop the 1.5" Small End Caps into the Vertical Legs and the 1.75" Large End Caps into the Base Tube.

Congratulations! Your assembly is complete.

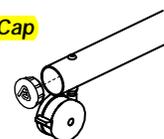
Please return the enclosed Registration Card to receive our product updates, new catalogs, and sale flyers.

Thank you for choosing Anthro!

1.5" Small End Cap



1.75" Large End Cap



Questions?



300-5042-00

1-800-325-3841